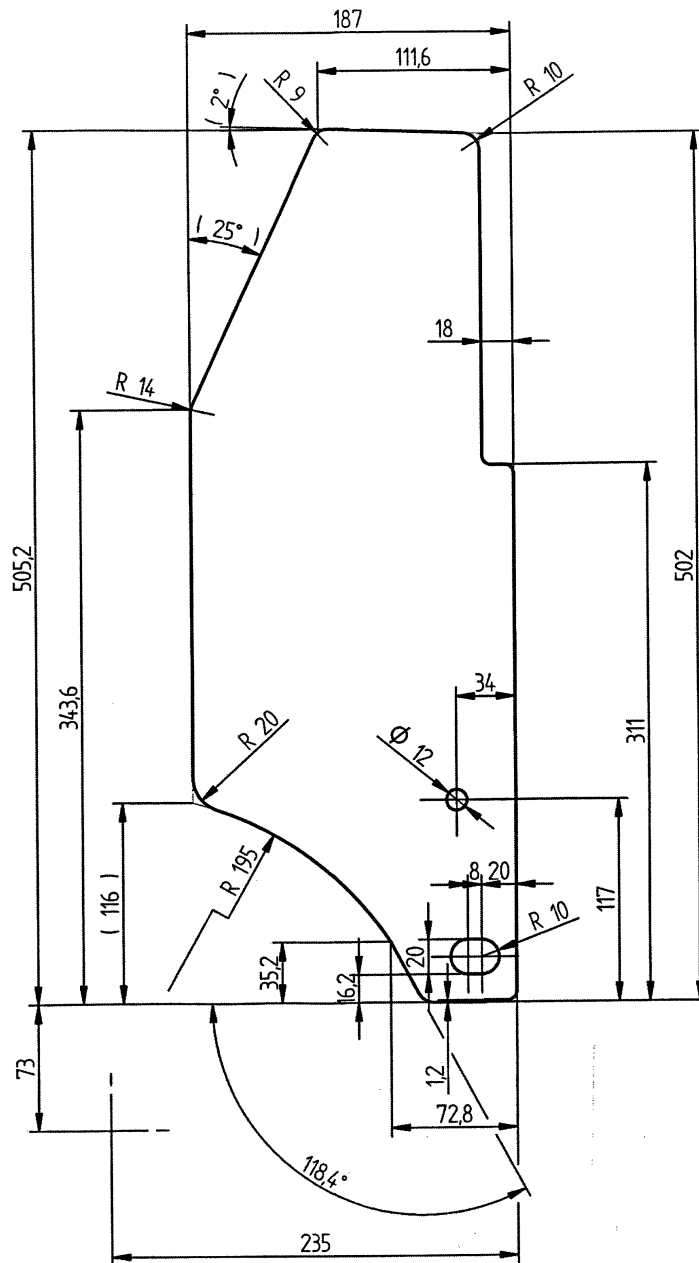


# PŘEKLAD

dne: 15-03-2018

PROVEDLA  
JANA PROKEŠOVÁ



A-ZM/18/00347-ZKRESLEN SKUTEČNÝ TVAR DÍLCE DLE DXF.

14.3.2018

HRUBÝ

NOTE : ROUTER KAT.  
NEVOT. POLSKÝ  
- Metal sheet thickness : 6 mm  
- Radii without dimension : R = 5  
- Inside bend radii R = 1  
UNVĚRNĚ POUŽITÍ DŮVĚRY

19-03-2018  
ARCHIV

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Condition at time of delivery	
de-scaled degree of purity SA 2 1/2 acc. ISO 8501-1	X
without burrs acc. WN 1910	
Permissible top-end rounding during flame cutting false positive bead acc. WN 10572	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

## TOLERANCE ŘEZÁNÍ LASEREM

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	± 0,5

First angle projection	Index	Blank no.	Weight: in kg
General tolerance (GT) in mm	Material: S235JR following EN10025-2	Blank no.	3,5
Size range	Inspection dim. ( )	Checked 15.12.2014 P. Proust	PROD. Scale 1:2
GT coarse	Auxiliary dim. ( )	Auth'd 13.2.2014 P. Paleš	Sheet: 1
L 1 2 3 4	Drawn 15.12.2014 J. Bonnet	Checked 13.2.2014 P. Paleš	of: 1
Lengths (L) and angle (A) ± GT	Auth'd 13.2.2014 P. Paleš	Checked 13.2.2014 J. Lucena	
Tolerance Symbols ISO 1101			
Roundness = 1/2e-Tol			
Straightness/flatness = GT			
Concentricity/hol out = GT			
Symmetry = GT			
Parallelism = GT			
Position = GT			
Languages: en fr	Validated document: Refer to protection notice ISO 10303	Released	6 119180860120004 A2

PLECH LEVÝ ZADNÍ  
TRACTEUR

1 191 401 34 00